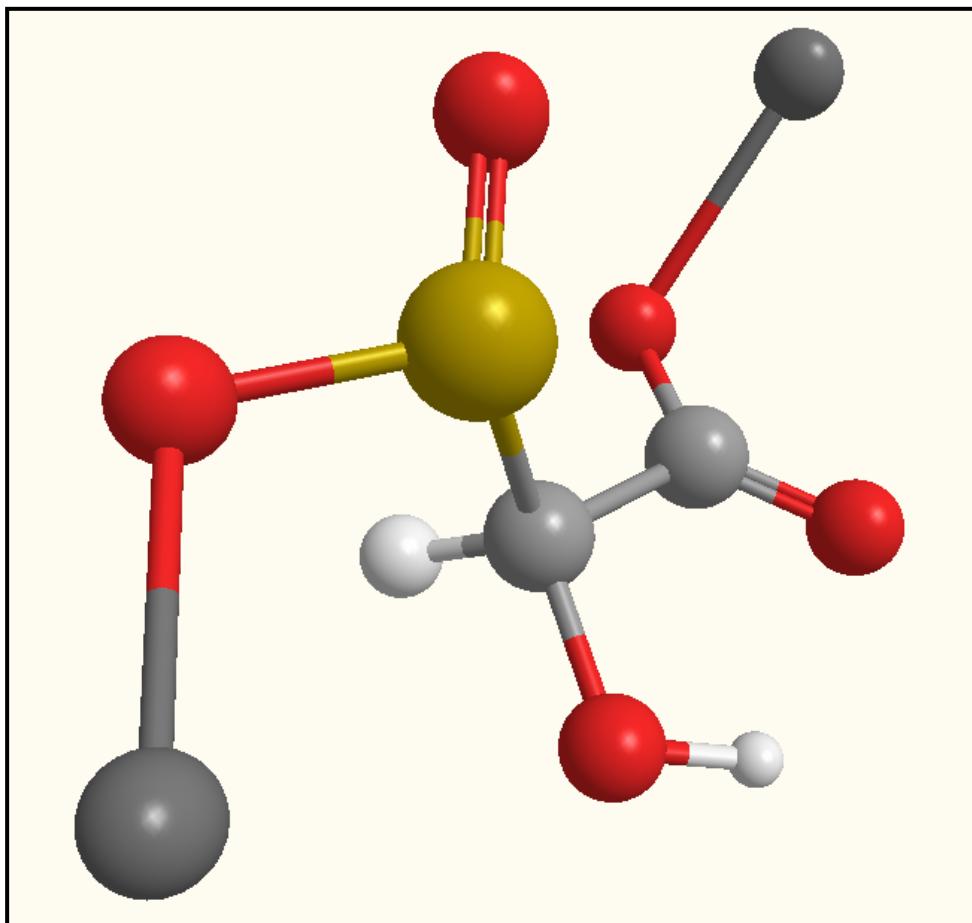


Bruggolite®FF6 M



General Information & Technical Overview



Brüggemann Chemical

L. Brüggemann Kommanditgesellschaft

At a Glance

	SFS*	Ascorbic Acid	Bruggolite®FF6 M
Reactivity	+	-	++
Residual Monomers	-	-	+
Discoloration	+	-	+
Formaldehyde release	-	+	+
VOC release	-	+	+
Reproducibility	+	-	+
pH application range	-	-	+

* Sodium Formaldehyde Sulfoxylate

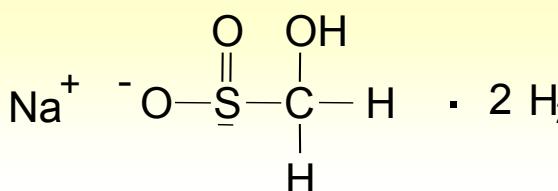
Only the best of both worlds

Bruggolite®FF6 M

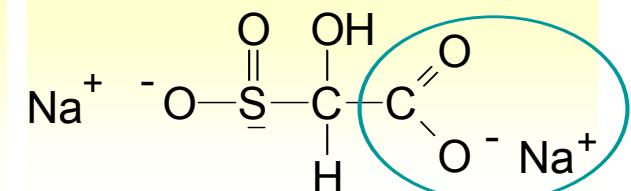
Combining the advantages, leaving out the disadvantages

Higher Reactivity

Similar Chemistry – Increased Performance

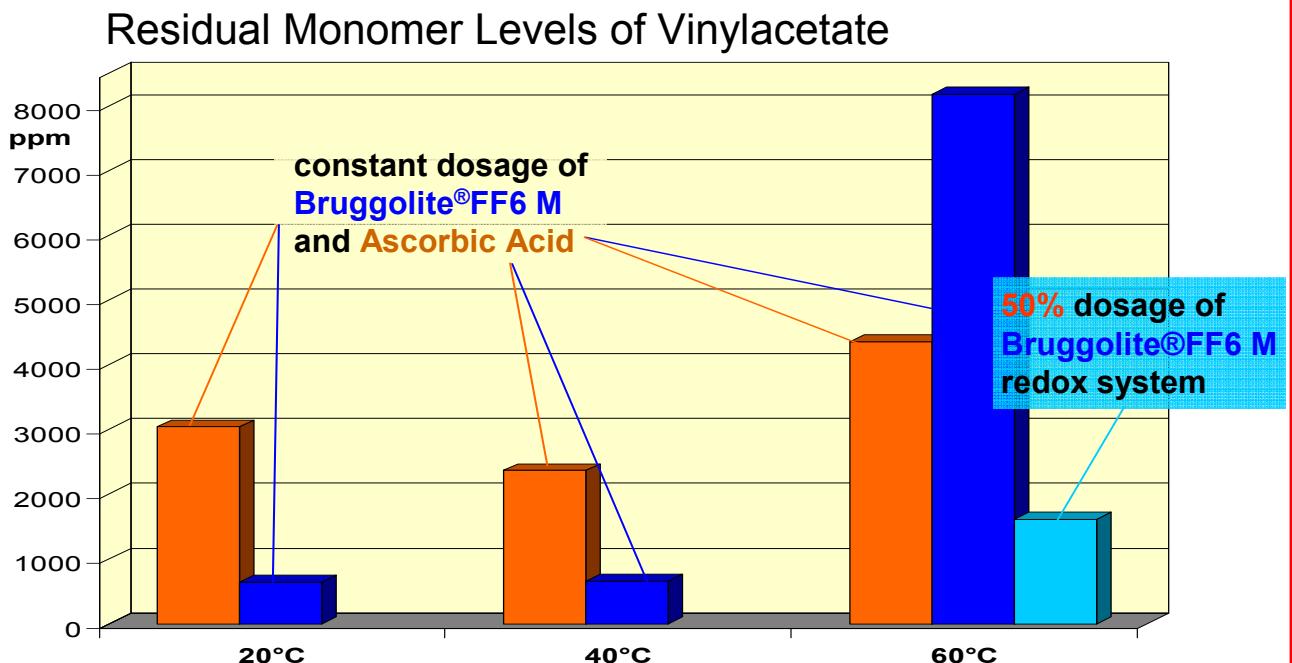


Sodium Formaldehyde Sulfoxylate



Bruggolite®FF6 M

Higher Performance with lower dosage

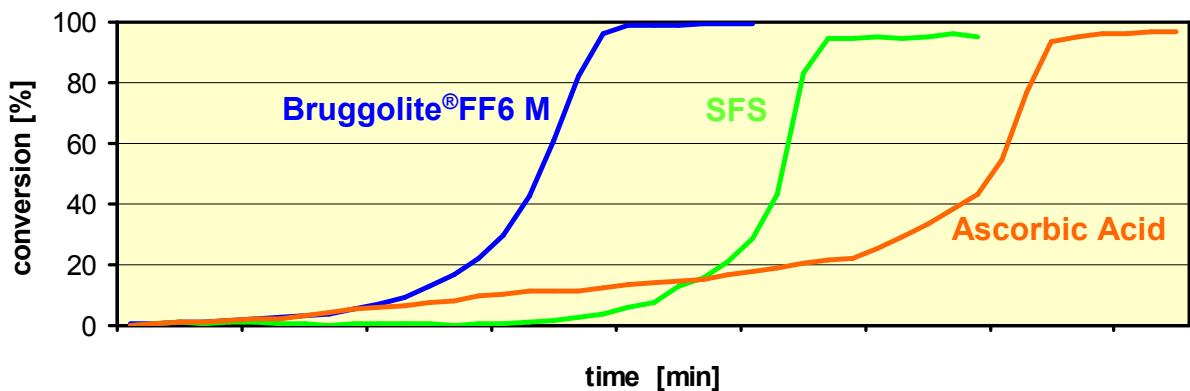


Tested with all common oxidizing agents

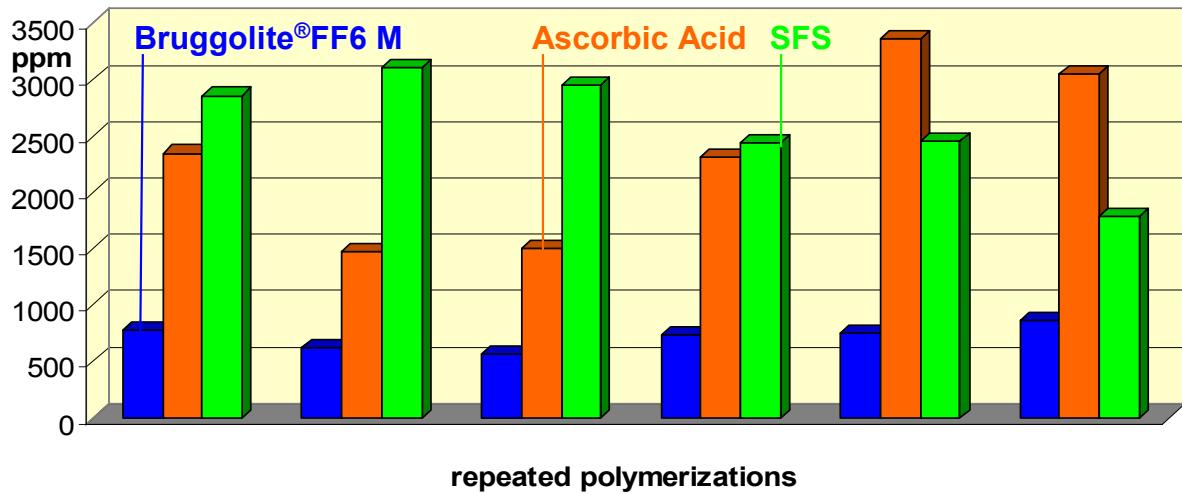
Tested in main- and post-polymerization

Vinylacete Model-System

Main Polymerization



Residual Monomers

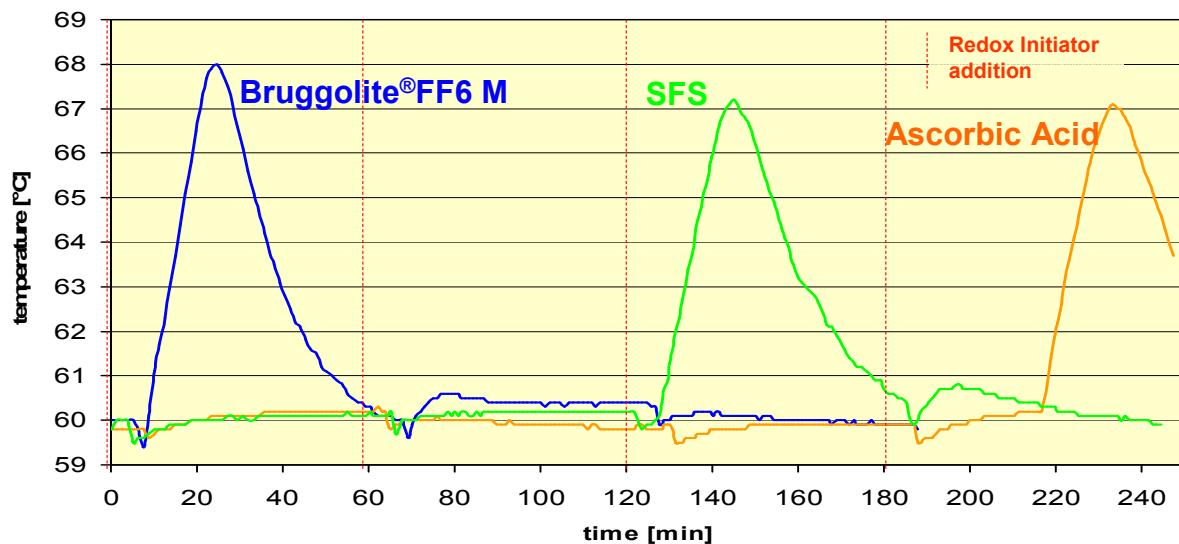


Lower residual monomer levels

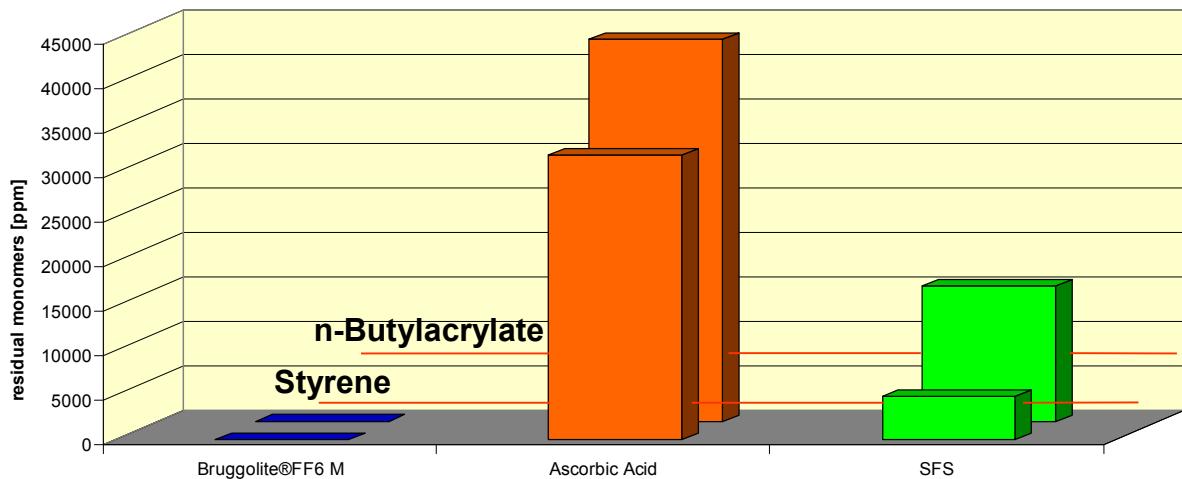
Constant performance

Styrene-Acrylat Model-System

Main Polymerization



Residual Monomers

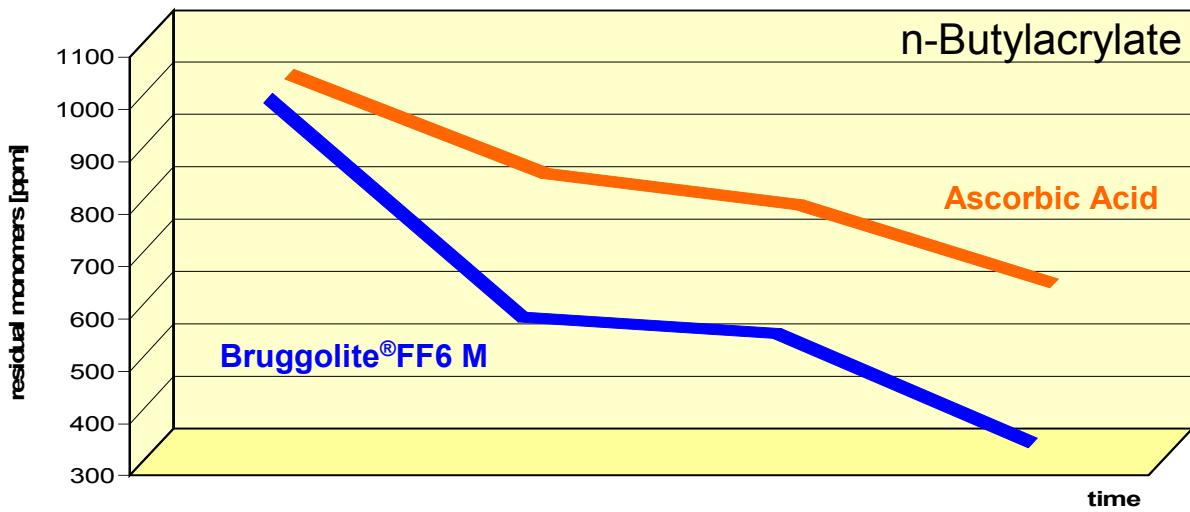
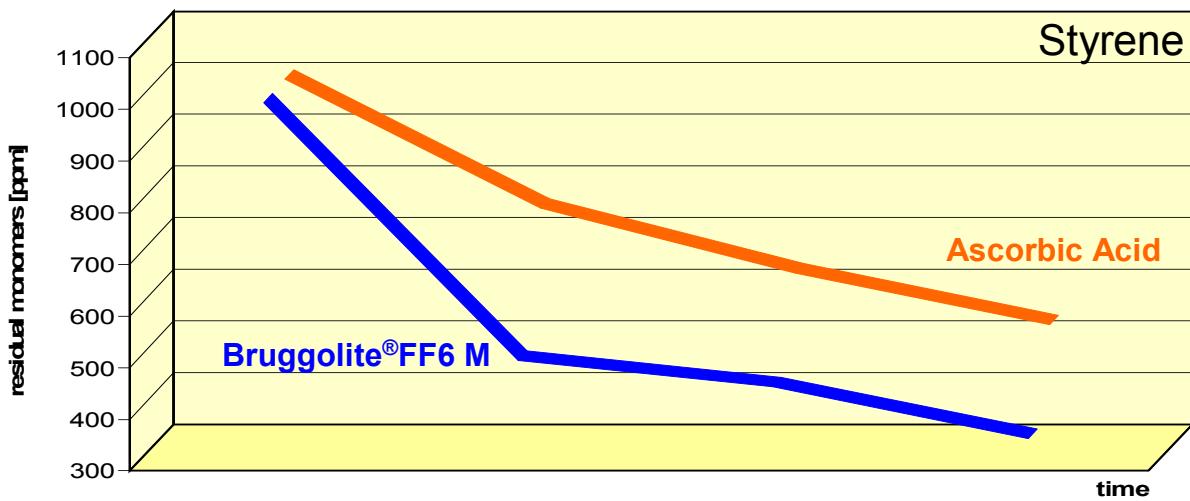


Less redox-initiator required

No transition metal needed

Styrene-Acrylat Model-System

Post Polymerization



Increased efficiency at same conditions
Less residual monomers in less time

Discoloration of the Polymer

Vinylacetate Main Polymerization

3 days
30 °C



2 hours
50 °C



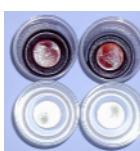
2 hours
75 °C



1 hour
100 °C

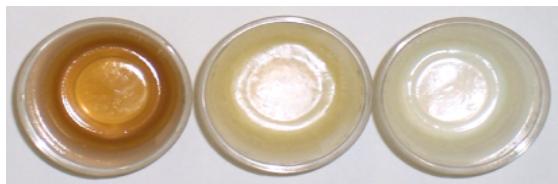


1 hour
120 °C



Ascorbic acid

Bruggolite®FF6 M



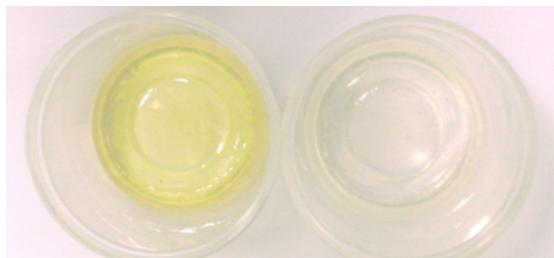
Ascorbic
Acid /
Iron salt

Bruggolite®FF6 M /
Iron-salt

no Iron-salt

Styrene-Acrylate Main Polymerization

3 weeks 40°C

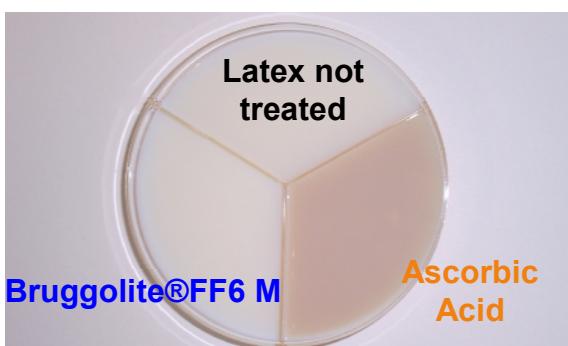


Ascorbic
Acid

Bruggolite®FF6 M

VeoVa™ Post Polymerization

24 h / 50°C



Styrene-Acrylate Post Polymerization

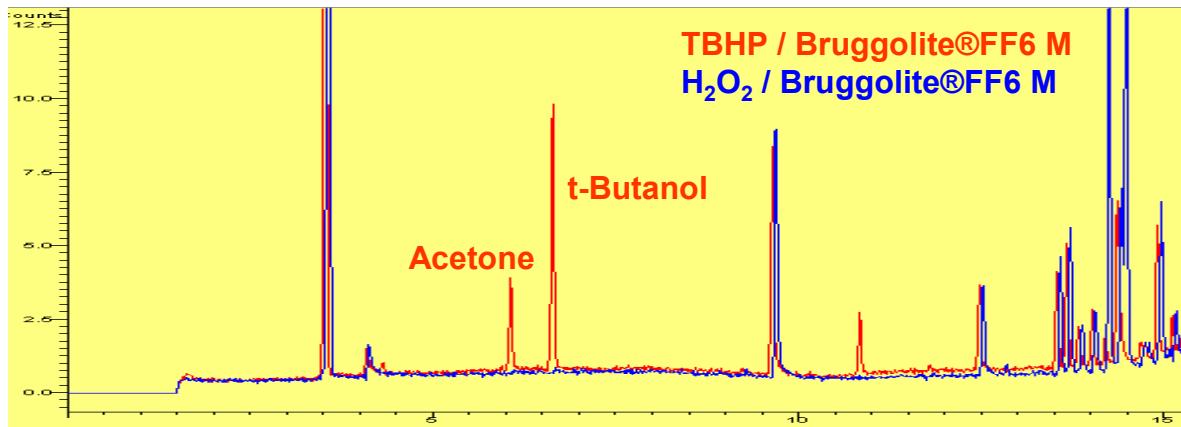
1 h / room temperature

VOCs from TBHP

TBHP generates Acetone and t-Butanol

Insufficient reactivity of H_2O_2
with SFS or Ascorbic Acid

Bruggolite®FF6 M & H_2O_2 with good
performance at lower temperature



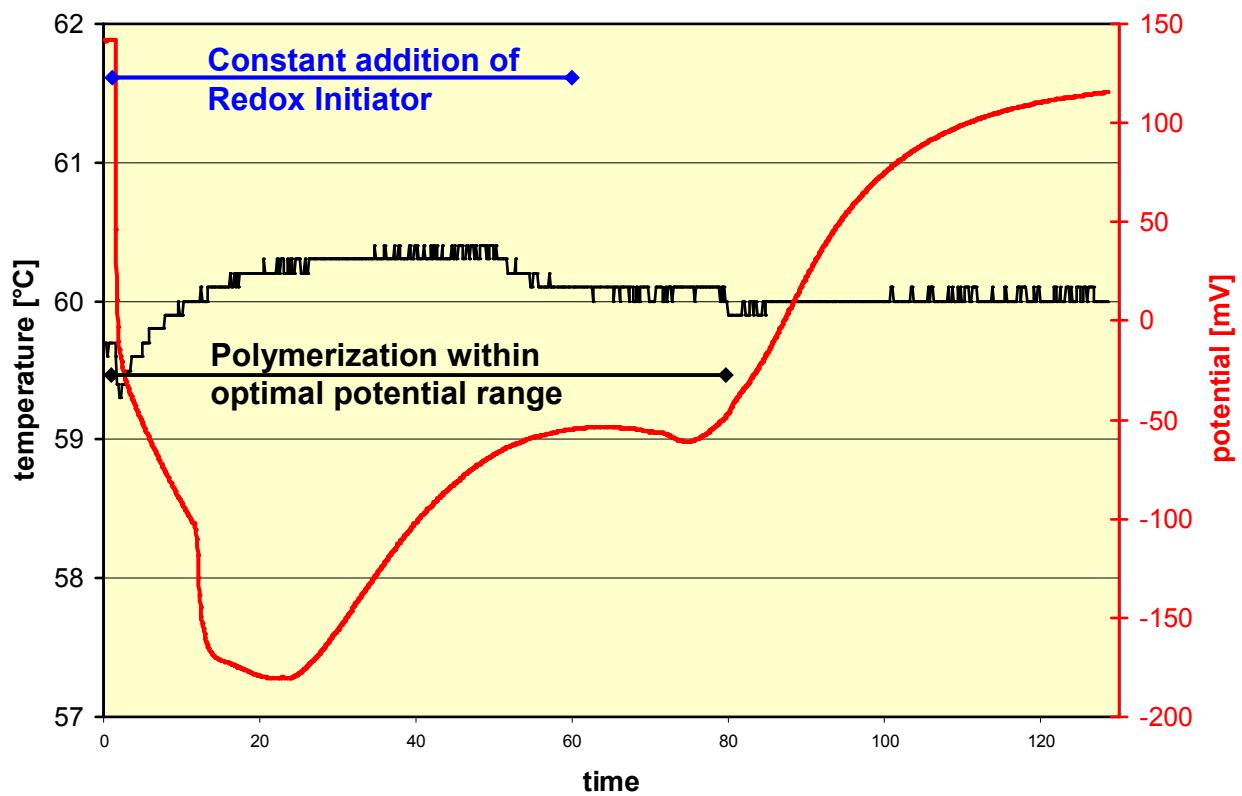
Redox Measurement

Radical availability necessary for reaction

Optimal redox potential range required

Individual range for each system

In-process redox measurements possible



Regulatory Issues

No Formaldehyde is released



No VOCs from Bruggolite®FF6 M

Harmless Chemical



Dust free, fast dissolving microgranules

Registered under EU policy REACH

Listings for most inventories

EU (REACH)

Japan (ENCS)

USA (TSCA)

South Korea

Canada (DSL/NDSL)

China

World-wide patent protection

FDA Food Contact Notification

FDA chapters

§175.105

§177.2600

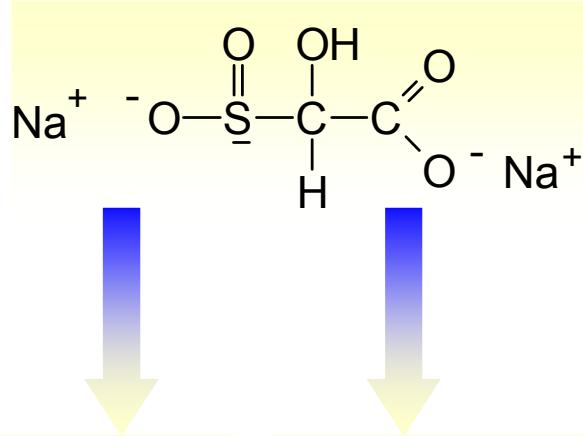
§176.170

§176.180

Chemical Details

First successful Sulfinic Acid since 1906

Bruggolite®FF6 M



Only harmless reaction products

Positive effect of transition-metals

- Performance increase in some systems by Fe-salts or similar

Applicable over a wide pH range (pH 3 -10)

Packaging and Stability

Packed in heat sealed 25 kg PE bags

Stability at least 1 year in unopened bags

500 kg as standard order size

Cool and dry storage recommended

Stability of aqueous solution

- Lower with reduced concentration
- Recommended use within some days

Contact

For further information please contact: